

AMENDMENTS TO THE SPECIFICATION

Please amend the paragraph beginning on line 4 of page 4 as follows:

The present invention may also take the form of a solid beam rather than a tubular structure. The reshaped roll-formed beam 10 includes front 12, rear 14, top 16, and bottom 18 walls, respectively. Referring further to FIG. 2, the roll-formed beam includes a horizontal center section (CTR) ~~[[11]]~~ 15, a mounting sections (MTG) 13 on each side of the center section (CTR) 15, and outer end sections (END) 17 on each side of the mounting sections MTG 13.

Please amend the paragraph beginning on line 20 of page 4 as follows:

The reshaped roll-formed beam 10 is formed in one longitudinal direction axis ~~[[S]]~~ 21 and shaped as a tube with ~~[[an]]~~ a preferred closed cross-section. Referring again to FIG. 2, the bumper beam 10 exhibits the central section CTR 15. It is here that the center section CTR 15 of the bumper beam can be gradually “swept” longitudinally ~~along axis X~~ to mimic the vehicle’s fascia profile.